



## Enhanced removal of triphosphate by MgCaFe-Cl-LDH: Synergism of precipitation with intercalation and surface uptake

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### ABSTRACT

Triphosphate (TPP) is an important form of phosphate pollutants while its removal investigation has been just started now. This research examined the removal of triphosphate using Mg<sub>2-x</sub>Ca<sub>x</sub>FeCl-LDH ( $x = 0-2$ ) as adsorbents. We found that the removal of triphosphate over Mg<sub>2</sub>FeCl-LDH mainly underwent the surface adsorption and the near-edge intercalation, with the practical removal amount (9–11 mg(P)/g) corresponding to 10–15% of the theoretical one. In contrast, Ca<sub>2</sub>FeCl-LDH removed a higher amount of triphosphate (56.4 mg(P)/g). The comprehensive analysis of the triphosphate-uptake products with XRD/XPS/FTIR reveals that Ca<sub>2</sub>FeCl-LDH dissolves first and then released Ca<sup>2+</sup> ions react with triphosphate (TPP) to form insoluble Ca-TPP precipitate. Combination of these two different removal mechanisms enables Mg<sub>0.5</sub>Ca<sub>1.5</sub>FeCl-LDH to take up 84.2 mg(P)/g from aqueous solution under similar conditions.

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### 1. Introduction

In recent decades, layered double hydroxides (LDHs), known as anionic clays or hydrotalcite-like compounds (HTLcs), have been intensively investigated due to their wide applications in many fields, such as gene/drug delivery, catalysis, and anion removal and separation [1,2]. Structurally, LDH is composed of positively charged brucite-like sheets with intercalated anions in the hydrated interlayer regions to balance the positive charges. A typical composition can be represented as the following general formula: [M<sup>2+</sup><sub>1-x</sub>M<sup>3+</sup><sub>x</sub>(OH)<sub>2</sub>]<sup>x+</sup>[(A<sup>n-</sup>)<sub>y</sub><sup>n-</sup>·yH<sub>2</sub>O]<sup>x-</sup>, where M<sup>2+</sup> represents any divalent cations (Mg<sup>2+</sup>, Zn<sup>2+</sup>, Co<sup>2+</sup>, Ni<sup>2+</sup>, Cu<sup>2+</sup> and/or Ca<sup>2+</sup>), M<sup>3+</sup> any trivalent cations (Al<sup>3+</sup>, Cr<sup>3+</sup>, and/or Fe<sup>3+</sup>) and A<sup>n-</sup> any interlayer anions (Cl<sup>-</sup>, NO<sub>3</sub><sup>-</sup>, SO<sub>4</sub><sup>2-</sup>, CO<sub>3</sub><sup>2-</sup> and many others). In particular, due to the relatively weak interlayer bonding, anions such as Cl<sup>-</sup> and NO<sub>3</sub><sup>-</sup> intercalated in LDHs are readily exchanged with various organic and inorganic anions [1].

By virtue of the anion exchange capacity, LDHs have great potential to take up and remove anionic contaminants from polluted waters. For example, a number of inorganic (such as phosphates, arsenate, selenate, and chromate) [3–5] and organic anions (folate, nitrophenol, terephthalate, etc.) [6–8] can be removed using LDH-based materials. Note that phosphorus-relevant anions (phosphate,

diphosphate and polyphosphate, etc.) are nutrient for many aqueous plants, causing a fast growth of aquatic vegetation and leading to severe aquatic ecosystem destroy. Therefore their removal from aqueous solution attracts much attention, in which LDH-based materials are actively examined [5,9]. In particular, triphosphate (P<sub>3</sub>O<sub>10</sub><sup>5-</sup> TPP) is an important species of phosphate that mainly comes from used detergents and causes the growth of aquatic plants and cyanobacteria because TPP is slowly degraded to orthophosphate [10] and has a long life time. Thus, TPP removal is necessary from the wastewaters.

Hydrolysis of TPP itself and immobilization by minerals are the possible TPP removal options [11–13]. As a TPP adsorbent, LDH shows some potential to effectively take up TPP due to its anion exchange capacity. For example, the removal of triphosphate (TPP) using Mg-Al-LDH was reported, in which about 43 mg (TPP)/g, i.e. 16 mg(P)/g, was taken up at 25 °C [9], where anion exchange is the main process for TPP removal. In recent research, our laboratory used CaAlCl-LDH and took the advantage of the Ca-hydroxide soluble property to effectively remove phosphate by forming hydroxyapatite [5]. Seida and Nakano also found that the dissolution of CaFe-LDH is responsible for the excess removal amount of orthophosphate [14], largely due to the formation of Ca-phosphate precipitate. To our knowledge, there is seemingly no report regarding the removal of TPP over CaFe-LDH until now.

Herein, the objectives of this research were to (1) investigate the removal behaviors of TPP over Mg<sub>2</sub>Fe-Cl-LDH and Ca<sub>2</sub>Fe-Cl-LDH; (2) analyze the precipitation products in structure and composition; (3) identify the TPP removal mechanisms over these two LDHs.

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Our results showed that TPP was just adsorbed on the surface and intercalated into near-edge interlayer of MgFeCl-LDH, while the removal of TPP over CaFeCl-LDH was attributed to the formation of Ca-TPP precipitates; and (4) demonstrate whether there is a synergic effect between these removal processes.

## 2. Experimental

### 2.1. Preparation of LDH

The Fe(III)-based LDHs (e.g.  $Mg_{2-x}Ca_xFeCl-LDH$ ,  $x=0-2$ ) were prepared with a coprecipitation method. Typically, to make  $Ca_2FeCl-LDH$ , 7.350 g  $CaCl_2 \cdot 2H_2O$  (0.05 mol) and 6.762 g  $FeCl_3 \cdot 10H_2O$  (0.02 mol) were dissolved in 50 ml water (solution A). Solution B was prepared by dissolving 4.80 g NaOH (0.12 mol) in 100 ml water.  $Ca_2FeCl-LDH$  was precipitated by pouring solution A into solution B under vigorous stirring. The suspension was aged with magnetic stirring for 18 h at 25 °C. Solid precipitate was obtained by centrifuged at 4500 rpm for 10 min and washed twice with 150 ml water each time. To minimize the contamination of carbon dioxide, deionized water was used in the whole process and precipitation/aging was run in  $N_2$  atmosphere. After drying at 50 °C, the powder sample was collected for characterization and removal test.  $Mg_2FeCl-LDH$  was prepared in the same way by replacing  $CaCl_2$  with  $MgCl_2$ .

In addition, a few MgCaFeCl-LDHs were synthesized in the similar way. The nominal formula were  $Mg_{0.5}Ca_{1.5}FeCl-LDH$ ,  $Mg_{1.0}Ca_{1.0}FeCl-LDH$ , and  $Mg_{1.5}Ca_{0.5}FeCl-LDH$ , corresponding to the molar ratio of Mg/Ca = 1:3, 1:1 and 3:1 while the molar ration of  $[Ca + Mg]/Fe$  was kept at 2:1.

### 2.2. Removal of TPP

TPP solutions with various concentrations of P were prepared by dissolving  $Na_5P_3O_{10}$  in deionized water. All experiments were conducted at 25 °C and initial pH of 8.0 in a water-batch with 200 rpm shaking. The isotherm experiment was carried out by adding 0.020 g of LDH in 100 ml solution with the initial concentration of element P in phosphate from 0 to 45 mg/L. Uptake was continued for 24 h under shaking. The removal kinetics of TPP over LDHs was examined by monitoring the P concentration over LDH (0.40 g) in 2000 ml solution with  $[P]=45$  mg/L. At the selected time, 5 ml solution was withdrawn to determine P concentration left in solution. Prior to the  $[P]$  determination, the withdrawn liquid was filtered through 0.22  $\mu m$  micropore filter membrane to remove any solid particles. The TPP-uptake LDHs were denoted as P- $Mg_{2-x}Ca_xFeCl-LDH$ .  $HCa_2FeCl-LDH$  and  $HMg_2FeCl-LDH$  meant hydrolyzed  $Ca_2FeCl-LDH$  and  $Mg_2FeCl-LDH$  in phosphate free solution. In addition, P- $HCa_2FeCl-LDH$  represented TPP-uptake  $HCa_2FeCl-LDH$ . The solid sample was washed with distilled water and dried at 60 °C in vacuum oven.

The effect of ionic strength was examined in 0.1 M NaCl solution under the same conditions. Moreover, the reversibility of P-uptake products was examined by placing 0.020 g P- $Ca_2FeCl-LDH$  and P- $Mg_2FeCl-LDH$  in 100 ml P-free water (pH = 8.0) after 24 h shaking at 25 °C.

### 2.3. Characterization

All pH values were measured with a portable pH meter with a glass electrode (Aqua Cond/pH, TPS). The P concentration was determined by a UV-2450 spectrophotometer (SHIMAZDU) at 700 nm following the molybdenum blue method after digested by 5% (w/w) potassium persulfate [15]. Thus, the adsorption amount of TPP on LDH was calculated according to the difference between the initial P concentration and that at the tested point.

Inductively Coupled Plasma-Atom Emission Spectrum (ICP-AES, Prodigy, Leeman Co.) was employed to determine the metal contents in LDHs. The dried solid sample (0.020 g) was dissolved in 40 ml 1:1(v/v) HCl solution. The resultant acid solution was diluted in 100 ml with deionized water and filtered with 0.22  $\mu m$  micropore membrane before ICP test.

XRD measurements were performed on Miniflex X-ray diffractometer (Rigaku) using  $Co K\alpha$  radiation ( $\lambda = 0.1789$  nm) at 40 kV, at a scanning rate of 2°  $min^{-1}$ . Powder data file (ICDD-JCPDS) was utilized for analysis of the patterns. ATR-FTIR spectra were recorded on Nicolet 6700 (Thermo Ltd.) with the scanning range from 400 to 1800  $cm^{-1}$ . The surface area of the samples was measured by  $N_2$  sorption at liquid nitrogen temperature in a Quantachrome Quantasorb SI Analyser using Brunner-Emmett-Teller (BET) equation to estimate the surface area at a relative pressure of  $P/P_0 = 0.05-0.30$ .

XPS spectra were acquired using a Kratos Axis ULTRA X-ray Photoelectron Spectrometer incorporating a 165 mm hemispherical electron energy analyzer. The incident radiation was monochromatic Al  $K\alpha$  X-rays (1486.6 eV) at 150 W (15 kV, 10 mA). Survey scans were carried out over 1200–0 eV binding energy (BE) range at a step of 1.0 eV and a dwell time of 100 ms. High-resolution scans were run at a step of 0.05 eV and a dwell time of 250 ms. The BE of each element was calibrated with the binding energy of C 1s core level at 284.6 eV. The dried P-uptake sample was directly used for XPS analysis.

The morphology of P-uptake  $Ca_2FeCl-LDH$  and  $Mg_2FeCl-LDH$  was analyzed by transmission electron microscope (TEM, FEI Tecnai 20) equipped with an energy dispersive X-ray spectroscopy (EDXs) analysis unit (AMETEK). The sample was ultrasonically dispersed in ethanol, dropped on the copper grid and dried in the air.

## 3. Results and discussion

### 3.1. Characteristic of LDH samples

The LDH phase of as-synthesized samples has been identified with XRD patterns, as shown in Fig. 1. For example,  $Mg_2FeCl-LDH$  exhibits its characteristic diffractions, such as peaks (003), (006), (012) and (110)/(113), with a  $d$ -spacing of 0.803 nm (Table 1). The observed lattice parameters ( $a$  and  $c$ ) are similar to the reported elsewhere [16]. As also shown in Table 1, the determined Mg/Fe molar ratio is 1.92, indicating  $Mg_2FeCl-LDH$  has a chemical formula similar to expected  $Mg_2Fe(OH)_6Cl \cdot 2H_2O$  (MW: 278). As shown in Fig. 1(b), the XRD pattern also identifies that  $Ca_2FeCl-LDH$  is of LDH phase (PDF 31-0245), with a  $d$ -spacing of 0.788 nm.  $Ca_2FeCl-LDH$  has lattice parameter  $a$  of 0.589 nm (Table 1) due to  $Ca^{2+}$  seven-coordination structure [17]. The measured Ca/Fe molar ratio (1.91) also means that the chemical formula is approximately  $Ca_2Fe(OH)_6Cl \cdot 2H_2O$  (MW: 309). FTIR spectra (Fig. 2) indicate that both  $Mg_2FeCl-LDH$  and  $Ca_2FeCl-LDH$  have similar vibrations characteristic of the LDH structure, including the band of HOH bending in water molecule at 1550–1700  $cm^{-1}$ , the vibrations of metal-O (or metal-OH) bond at 500–750  $cm^{-1}$  and the vibration of M–O–M lattice at 428–433  $cm^{-1}$  [18]. In addition, two raw LDHs were slightly  $CO_2$ -contaminated as the corresponding  $CO_3^{2-}$  peak at 1350–1450  $cm^{-1}$  was relatively weak [19].

The very interesting issue is the stability of LDHs in water. After 0.20 g of  $Mg_2FeCl-LDH$  was shaken in 1 L of deionized water for 24 h, the collected solid ( $HMg_2FeCl-LDH$ ) exhibited an XRD pattern similar to its pristine LDH (Fig. 1(a)), with a  $d$ -spacing of 0.795 nm (Table 1). The crystallite thickness in plane (003) is also similar to that of  $Mg_2FeCl-LDH$  (Table 1). In sharp contrast, the hydrolyzed  $Ca_2FeCl-LDH$  lost its original LDH structure, becoming an amorphous material with minimum  $CaCO_3$  in the collected solid (Fig. 1(b)). Moreover, FTIR spectra confirm the consistent structure

**Table 1**  
Chemical composition, textural properties and lattice parameters of LDHs before and after P removed and hydrated products.

Sample	<i>d</i> -Spacing <sup>a</sup> (nm)	<i>a</i> <sup>b</sup> (nm)	<i>c</i> <sup>b</sup> (nm)	Thickness <sup>c</sup> (nm)	M(II)/Fe <sup>d</sup> molar ratio	Specific surface area (m <sup>2</sup> /g)
Mg <sub>2</sub> FeCl-LDH	0.803	0.311	2.41	19.1	1.92	67
HMg <sub>2</sub> FeCl-LDH	0.795	0.311	2.38	20.2	1.60	100
P-Mg <sub>2</sub> FeCl-LDH	0.798	0.311	2.39	14.7	1.45	91
Ca <sub>2</sub> FeCl-LDH	0.788	0.589	2.36	23.0	1.91	16
HCa <sub>2</sub> FeCl-LDH	n/a <sup>e</sup>	n/a	n/a	n/a	0.24	219
P-Ca <sub>2</sub> FeCl-LDH	n/a	n/a	n/a	n/a	1.04	83

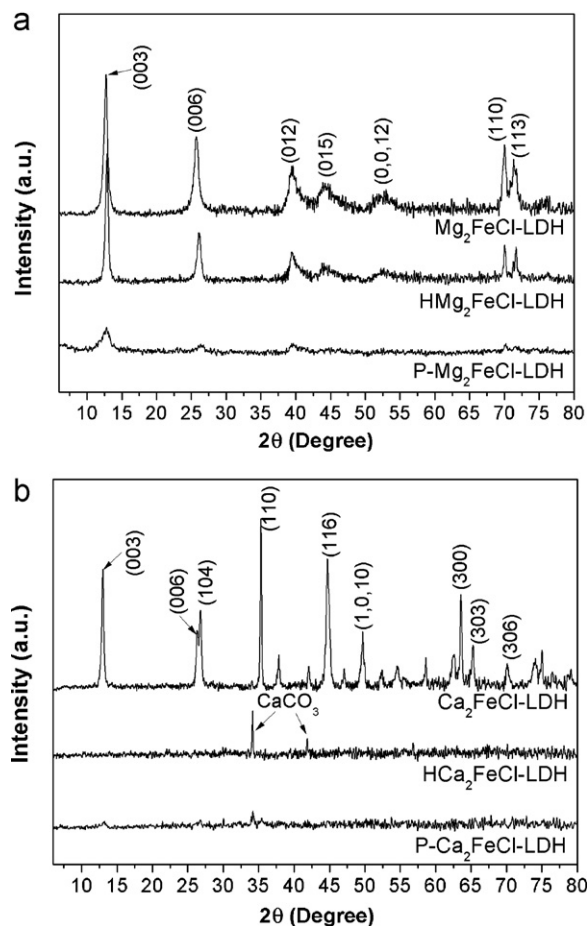
<sup>a</sup> *d*-Spacing is calculated via equation:  $d\text{-spacing} = (d_{003} + 2d_{006})/2$ .

<sup>b</sup> Lattice parameters *a* and *c* are given by the estimation:  $a = 2d_{110}$  and  $c = 3d\text{-spacing}$ , respectively.

<sup>c</sup> The average value calculated from FWHM of peak (003) and (006) using the Scherrer equation.

<sup>d</sup> Determined by ICP.

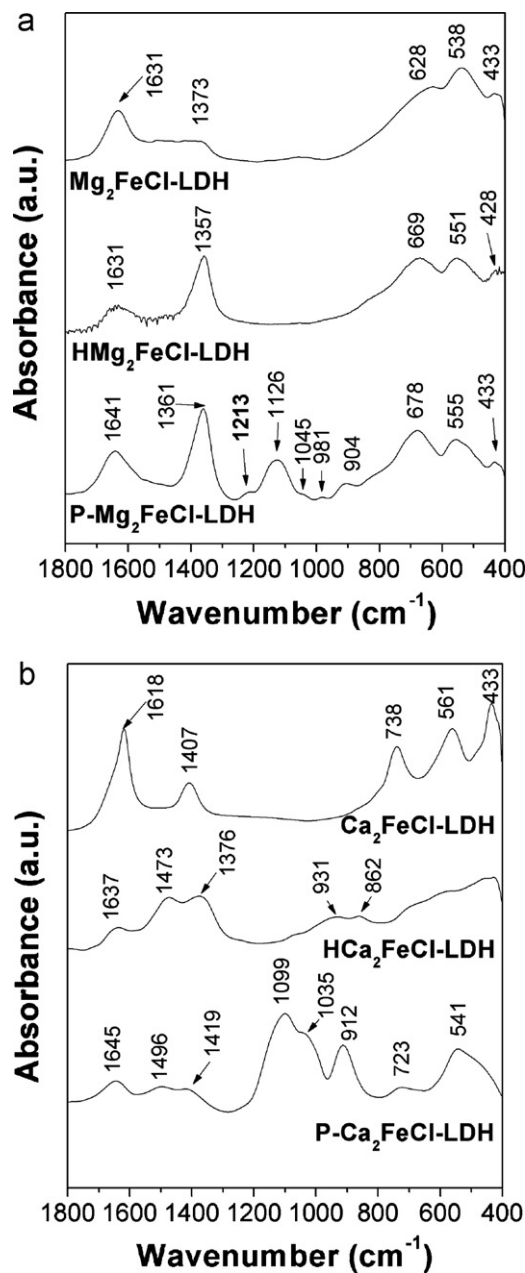
<sup>e</sup> n/a denotes "data not available".



**Fig. 1.** XRD patterns of Mg<sub>2</sub>FeCl-LDH and Ca<sub>2</sub>FeCl-LDH before and after TPP removal and their hydrolyzed products.

of Mg<sub>2</sub>Fe-Cl-LDH and HMg<sub>2</sub>Fe-Cl-LDH by the same vibration peaks, except for the different intensity (Fig. 2(a)). The absence of IR vibrations of M–O–M lattice and M–O bending demonstrate the loss of the LDH structure in HCa<sub>2</sub>FeCl-LDH. In addition, the vibration of CaCO<sub>3</sub> in HCa<sub>2</sub>FeCl-LDH was revealed by the splitting of CO<sub>3</sub> ( $\nu_1$ ) in calcite into 1473 and 1376 cm<sup>-1</sup> (Fig. 2(b)) [20].

Furthermore, the element analysis reveals that the Mg/Fe molar ratio in HMg<sub>2</sub>FeCl-LDH was reduced to 1.60, while the Ca/Fe molar ratio only to 0.24 (Table 1), both indicating that Mg and Ca are leached out, but much more severely in the latter case. If only the individual hydroxide is concerned, Ca(OH)<sub>2</sub> ( $K_{sp} = 5.02 \times 10^{-6}$  [21]) is much more soluble than Mg(OH)<sub>2</sub> ( $K_{sp} = 5.61 \times 10^{-12}$  [21]), and Fe(OH)<sub>3</sub> is almost insoluble at pH = 8–11 ( $K_{sp} = 2.79 \times 10^{-39}$  [21]). The dissolution properties of these three hydroxides are mostly inherited in the corresponding LDHs, which leads most Ca to dis-



**Fig. 2.** FTIR spectra of adsorbents before and after TPP removal, and their hydrolyzed products.

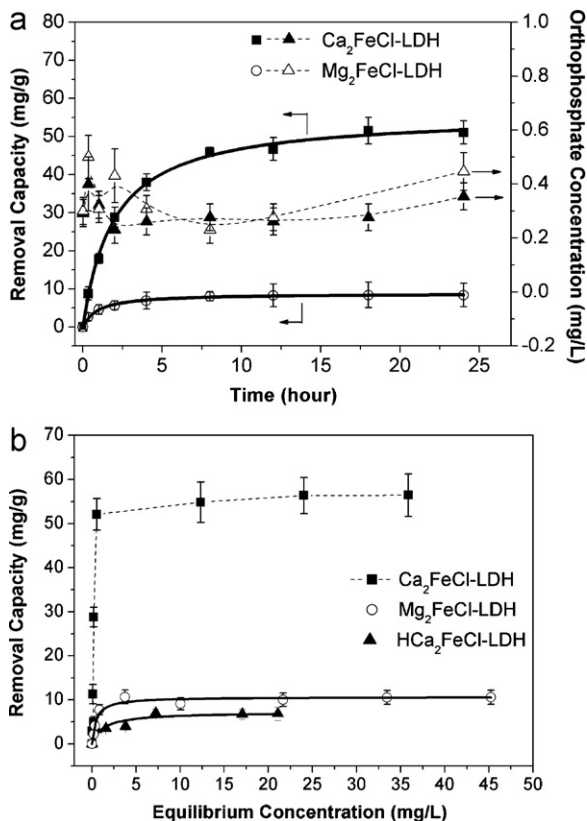
**Table 2**

Final pHs and saturation triphosphate uptake amounts of different LDHs at 45 mg/L of initial [P] and initial pH of 8 after 24 h removal.

Sample	Final pH	Adsorption amount	
		(mg/g)	(mg/m <sup>2</sup> )
Mg <sub>2</sub> FeCl-LDH	9.5	10.5	0.157
Ca <sub>2</sub> FeCl-LDH	10.5	56.4	3.53
HMg <sub>2</sub> FeCl-LDH	9.4 <sup>a</sup>	–	–
HCa <sub>2</sub> FeCl-LDH	11.2 <sup>a</sup>	7.0 <sup>b</sup>	0.032
Mg <sub>1.5</sub> Ca <sub>0.5</sub> FeCl-LDH	10.1	10.7	–
Mg <sub>1.0</sub> Ca <sub>1.0</sub> FeCl-LDH	9.8	21.2	–
Mg <sub>0.5</sub> Ca <sub>1.5</sub> FeCl-LDH	9.3	84.2	–

<sup>a</sup> The pH after hydrolysis of Ca<sub>2</sub>Fe-Cl-LDH in the P free solution.

<sup>b</sup> The adsorbed amount was at initial [P] = 25 ppm.



**Fig. 3.** Removal processes of TPP on LDHs and the hydrolyzed product. (a) Kinetics with orthophosphate concentration. Solid lines are fitting curves from the pseudo-second-order model; dash line refers to the orthophosphate concentration as the function of time; (b) isotherm. Solid and dash lines refer to the removal trend on substrates.

solve in water and gives a higher pH (11.2) while only part of Mg leaches out with a lower pH (9.4) (Table 2) [5]. The leaching of Mg or Ca leaves a Fe-rich network that has a higher surface area (Table 1), which is particularly obvious for HCa<sub>2</sub>FeCl-LDH with the specific surface area up to 219 m<sup>2</sup>/g. The solubility difference may largely affect the removal behaviors of TPP over these two LDHs, as demonstrated below.

### 3.2. Removal of TPP on LDHs

The removal process as the function of time is shown in Fig. 3(a). The TPP removal amount (in terms of element P in TPP) over both LDHs was increased with the time. However, Mg<sub>2</sub>FeCl-LDH reached removal saturation within 8 h while the saturation time was 18–24 h over Ca<sub>2</sub>FeCl-LDH. The saturation amount of TPP over Ca<sub>2</sub>FeCl-LDH was nearly 50 mg/g, much higher than that over

**Table 3**

Fitting parameters for the removal of TPP by LDHs.

Samples	Parameters		
	K <sub>2</sub> (g/mg/h)	Q <sub>2</sub> (mg/g)	R <sup>2</sup>
<i>Pseudo-second-order model</i>			
Ca <sub>2</sub> FeCl-LDH	9.27 × 10 <sup>-3</sup>	55.8	0.998
Mg <sub>2</sub> FeCl-LDH	0.121	8.74	0.995

Mg<sub>2</sub>FeCl-LDH (about 9 mg/g), and the reported over MgAl-LDH (16 mg/g) [4]. The kinetics was well fitted with the pseudo-second-order model (Table 3) [22]. The simulated saturation amount of TPP (Q<sub>2</sub>) over Ca<sub>2</sub>FeCl-LDH was 6 times as that over Mg<sub>2</sub>FeCl-LDH. This difference suggests that the removal process of TPP over these two LDHs follows different removal mechanisms, depending on properties of LDH materials, as discussed in Section 3.4. As the saturation removal was achieved in both cases within 24 h, the isotherm experiment of TPP was thus performed for 24 h.

Fig. 3(b) shows the isotherm experiment of TPP over these two LDHs and hydrolyzed Ca<sub>2</sub>FeCl-LDH (e.g. HCa<sub>2</sub>FeCl-LDH). Both of Mg<sub>2</sub>FeCl-LDH and Ca<sub>2</sub>FeCl-LDH show an increasing TPP removal amount with the equilibrium concentration. The maximum TPP removal amount was 10.5 mg/g over by Mg<sub>2</sub>FeCl-LDH, and 56.4 mg/g by Ca<sub>2</sub>FeCl-LDH. It is well known that the capture of phosphates over MgFe-LDH is actually an anion exchange process [23]. If all Cl ions in Mg<sub>2</sub>Fe-Cl-LDH are exchanged with TPP, then the theoretical adsorption amount will be 67 mg(P)/g (assuming 0.72 mmol of TPP substitutes 3.6 mmol of Cl anions in 1 g of Mg<sub>2</sub>FeCl-LDH), 6 times higher than that observed in this research. The big gap is presumably attributed to the bigger size of TPP than Cl<sup>-</sup>, which makes the diffusion of TPP into the interlayer much more difficult during the exchange process. In fact, after TPP adsorption, the *d*-spacing of the collected solid (e.g. P-Mg<sub>2</sub>FeCl-LDH) was similar to that of the pristine LDH (Table 1), i.e. TPP does not really intercalate into the interlayer, but is adsorbed on the surface and the near-edge interlayer, as addressed in Section 3.4.

Unlike Mg<sub>2</sub>FeCl-LDH, Ca<sub>2</sub>FeCl-LDH exhibits different uptake behavior. As shown in Fig. 3(b), in the lower equilibrium concentration range (0–0.5 mg/L), the uptake amount of TPP was almost linearly increased with the equilibrium concentration. When the equilibrium concentration was over 0.5 mg/L, the amount was only slightly increased until 40 mg/L. The maximum practical amount (56.4 mg/g) is very close to the theoretical maximum amount (60 mg/g) if assuming only the anion exchange is involved (assuming 0.64 mmol of TPP substitutes 3.2 mmol of Cl anions in 1 g of Ca<sub>2</sub>FeCl-LDH). However, this is obviously not true as the collected solid is amorphous, not LDH phase. This removal is assumed to largely contribute to the dissolved Ca ions.

To estimate the contribution of dissolved Ca ions, the TPP adsorption was performed on HCa<sub>2</sub>FeCl-LDH. As shown in Fig. 3(b), the TPP adsorption over HCa<sub>2</sub>FeCl-LDH gave the adsorption amount of about 7.0 mg/g. As indicated in Table 1 as well as in following Eqs. (1) and (2), about 30 wt% of Ca<sub>2</sub>FeCl-LDH is dissolved, thus the contribution from the left framework (HCa<sub>2</sub>FeCl-LDH, 70 wt%) is only corresponding to 9% of total uptake by Ca<sub>2</sub>FeCl-LDH. On the other hand, the adsorption amount per unit surface area over HCa<sub>2</sub>FeCl-LDH is about 0.032 mg/m<sup>2</sup> (Table 1), much lower than 0.157 and 3.53 mg/m<sup>2</sup> over Mg<sub>2</sub>FeCl-LDH and Ca<sub>2</sub>FeCl-LDH, respectively (Table 2). This observation, together with the amorphous phase of P-Ca<sub>2</sub>FeCl-LDH, suggests that the major removal of TPP over Ca<sub>2</sub>FeCl-LDH is not dependent on the solid Fe-rich framework, but dependent on Ca<sup>2+</sup> released from the LDH. The isotherm of Ca<sub>2</sub>FeCl-LDH is so much different from those of MgFeCl-LDH and HCa<sub>2</sub>FeCl-LDH that their removal mechanism should be fundamentally different. It is our belief that Ca<sub>2</sub>FeCl-LDH is partially dissolved, releasing Ca<sup>2+</sup> in a certain concentration. The released Ca<sup>2+</sup> react

with TPP to form amorphous Ca-TPP precipitate, as reported elsewhere [29]. However, TPP is mainly taken up by Mg<sub>2</sub>FeCl-LDH through exchanging the surface and near-edge Cl<sup>-</sup>. More particularly, TPP is just adsorbed on the surface of HCa<sub>2</sub>FeCl-LDH via relatively weak van der Waal's interactions.

### 3.3. Effects of TPP hydrolysis and the electrolyte

Hydrolysis of TPP to orthophosphate in aqueous solution may impact the TPP removal. As shown in Fig. 3(a), 0.3–0.5 mg/L of P in orthophosphate (ortho-P) was observed, indicating hydrolysis of TPP to ortho-P in both cases. The slight decrease of ortho-P from 0.4 to 0.2 mg/L within 8 h indicates formation of Ca-phosphate over LDHs [5]. Therefore, the ratio of ortho-P to total phosphate removed can be estimated by the reduction of ortho-P within 8 h. For Ca<sub>2</sub>FeCl-LDH, Ca-phosphate (apatite) was about 2% of removed phosphates, which is probably amorphous as its XRD pattern was not detected.

However, the hydrolysis of TPP was very much limited in our experiments. For instance, in the case of Ca<sub>2</sub>FeCl-LDH, after 24 h treatment, there was 78% of TPP remaining in the solution. The ortho-P percentage in total phosphate in the solution was only about 1.0% (0.35 mg/L/35 mg/L × 100%) (Fig. 3(a) and (b)). For Mg<sub>2</sub>FeCl-LDH, the conversion percentage was about 1.2% based on the left TPP (96%).

Some reports showed that pH and the temperature play an important role in the hydrolysis of TPP. Zinder found at 40 °C and pH = 7, the hydrolysis rate constant was  $4.81 \times 10^{-4} \text{ h}^{-1}$  [11]. Only 1% of TPP conversion was observed at pH = 9 and 65 °C, and 19% conversion at 86 °C, after 22 h hydrolysis [24]. Therefore, the slow hydrolysis of TPP in the current cases is contributed to the higher pH (pH = 10) and lower temperature (25 °C).

In addition, the removal of TPP under the electrolyte background was investigated. As shown in Fig. 6, the removal amount of TPP over both LDHs in 0.1 M NaCl solution is similar to that in solution without the extra electrolyte. This indicates that the ionic strength has little effect on the removal of TPP. Over Mg<sub>2</sub>FeCl-LDH, this is because of the stronger affinity of TPP for LDH as more negative charges of TPP than Cl<sup>-</sup> [25]. In the case of Ca<sub>2</sub>FeCl-LDH, precipitation of Ca-TPP seems not to be impacted by the ionic strength change.

### 3.4. Removal mechanism over LDHs

It is well understood that the anion uptake over MgAl-LDH is an anion exchange process. In general, the anion is first adsorbed on the external surface and edge, and then exchanges with the interlayer one [26,27]. This process is also reported to take place in phosphate adsorption over MgAl-LDH and MgFe-LDH. It is our belief that TPP adsorption over Mg<sub>2</sub>FeCl-LDH follows the similar mechanism.

The XRD pattern of TPP-uptake Mg<sub>2</sub>FeCl-LDH (P-Mg<sub>2</sub>FeCl-LDH in Fig. 1(a)) still identifies the LDH structure, while the presence of Mg, Fe, and P is confirmed (Fig. 4(a) and (d)). However, the measured *d*-spacing was kept at 0.798 nm, not expanded to 0.95–1.0 nm for TPP intercalated LDH [25]. This indicates that TPP is mainly adsorbed on the external surface. We can also reasonably assume that some TPP is intercalated to the near-edge interlayer based on: (1) this intercalation interferes the LDH layer stacking and reduces the crystallites thickness (from 19.1 to 14.7 nm, Table 1); (2) the exposed surface can only adsorb about 5% of the theoretical amount of TPP as the LDH thickness of plane (003) is about 15–19 nm while the practical adsorption was 16% (10.5 vs. 67 mg/L). FTIR spectra confirmed the remaining LDH structure of P-Mg<sub>2</sub>FeCl-LDH by the similar bands observed in Mg<sub>2</sub>FeCl-LDH (Fig. 2(a)). Moreover, the bands from 800 to 1220 cm<sup>-1</sup> not

**Table 4**

Metal cation percentage ( $\% = M_{\text{solution}}/M_{\text{total}} \times 100$ ) releasing from LDH as the function of time in TPP removal.

Sample	Time (h)			
	0.5	1	2	24
<i>Mg<sub>2</sub>FeCl-LDH</i>				
Mg	4.9	7.3	11	20
Fe	0.5	1.0	1.0	1.5
<i>Ca<sub>2</sub>FeCl-LDH</i>				
Ca	44	46	46	49
Fe	0.0	0.0	0.0	0.0

observed in Mg<sub>2</sub>FeCl-LDH are attributed to P-oxo-anion taken up. The peaks at 904, 981, 1045, and 1126 cm<sup>-1</sup> correspond to vibrations of P–O–P, P<sub>2</sub>O<sub>7</sub>, terminal PO<sub>4</sub> (symmetric), and terminal PO<sub>4</sub> (asymmetric), respectively [28]. A weak band was observed at 1213 cm<sup>-1</sup> and assigned to the bridging PO<sub>2</sub>, which is specially attributed to P<sub>3</sub>O<sub>10</sub><sup>5-</sup> [29], indicating P<sub>3</sub>O<sub>10</sub><sup>5-</sup> is present in P-Mg<sub>2</sub>FeCl-LDH. In addition, the dissolution of Mg<sub>2</sub>FeCl-LDH was observed during TPP removal. As listed in Table 4, a gradual releasing of Mg and Fe was observed during the removal of TPP. After 24 h, 20% of Mg and 1.5% of Fe were released into solution, indicating the molar ratio of Mg/Fe was about 1.5, in consistence with the ratio of solid sample in Table 1. This demonstrates the relative aqueous stability of Mg<sub>2</sub>FeCl-LDH.

On the other hand, TPP removal over Ca<sub>2</sub>FeCl-LDH is very much different although the surface area of P-Ca<sub>2</sub>FeCl-LDH (83 m<sup>2</sup>/g) is similar to that of P-Mg<sub>2</sub>FeCl-LDH (91 m<sup>2</sup>/g). Table 4 also lists the amount of Ca released within 0.5 h, up to 44% of total Ca, but no Fe released. This indicates Ca<sub>2</sub>FeCl-LDH is dissolved quickly. After 24 h, near 50% of Ca was determined in solution. It is consistent with the Ca/Fe molar ratio of 1.0 in P-Ca<sub>2</sub>FeCl-LDH listed in Table 1, demonstrating the relatively instability of Ca<sub>2</sub>FeCl-LDH in solution.

Apart from the much higher removal amount (56.4 mg/g) and the much slower removal rate, the collected TPP-uptake solid (P-Ca<sub>2</sub>FeCl-LDH) is nearly amorphous (Fig. 1(b)). As shown in Fig. 2(b), the FTIR spectrum of P-Ca<sub>2</sub>FeCl-LDH is much different from that of Ca<sub>2</sub>FeCl-LDH and HCa<sub>2</sub>FeCl-LDH. The bands of TPP were also observed in 800–1220 cm<sup>-1</sup>, such as the strong vibration of P–O–P at 912 cm<sup>-1</sup>, and the strong and broad band in 1000–1100 cm<sup>-1</sup>, consisting overlapped asymmetric (1099 cm<sup>-1</sup>) and symmetric (1035 cm<sup>-1</sup>) vibrations of terminal PO<sub>3</sub>. The band broadening is likely attributed to the effect of strong hydrogen bonds of water, as in Ca<sub>5</sub>(P<sub>3</sub>O<sub>10</sub>)<sub>2</sub>·*n*H<sub>2</sub>O [20]. In addition, the band of CO<sub>3</sub> is weaker than that in H-Ca<sub>2</sub>FeCl-LDH. Taking into account the weak peak of CaCO<sub>3</sub> in XRD pattern (Fig. 1(b)), the smaller amount of CaCO<sub>3</sub> formed is due to the inhibition of TPP to CaCO<sub>3</sub> precipitation since 78% TPP is still remained in solution after removal.

To know more about the structure and composition information, XPS analysis was conducted to characterize the amorphous compound (P-Ca<sub>2</sub>FeCl-LDH), the hydrolyzed (HCa<sub>2</sub>FeCl-LDH) and the pristine LDH (Ca<sub>2</sub>FeCl-LDH), as presented in Fig. 5. The components of Fe 2p doublet (Fe 2p<sub>3/2</sub> and Fe 2p<sub>1/2</sub>) are located at 711.3 and 724.9 eV in all three cases (Fig. 5(a)), revealing that Fe<sup>3+</sup> is the main oxidation state in these solids existing in the form of Fe(OH)<sub>3</sub> and/or FeO(OH). This is reflected in the XPS at the O 1s core level (Fig. 5(b)). The deconvolution of the O 1s peak results in three peaks with the Gaussian shape, corresponding to O<sup>2-</sup>, OH<sup>-</sup> and H<sub>2</sub>O, respectively, and their relative percentage in three solids is summarized in Table 5. Obviously, the predominant oxygen in Ca<sub>2</sub>FeCl-LDH was OH<sup>-</sup> (72.7%), and some was changed to O<sup>2-</sup> (17.0%). After hydrolysis in water (HCa<sub>2</sub>FeCl-LDH), the percentage of OH<sup>-</sup> was decreased to 41.1% while that of O<sup>2-</sup> increased to 47.8%, with the O<sup>2-</sup>/OH<sup>-</sup> molar

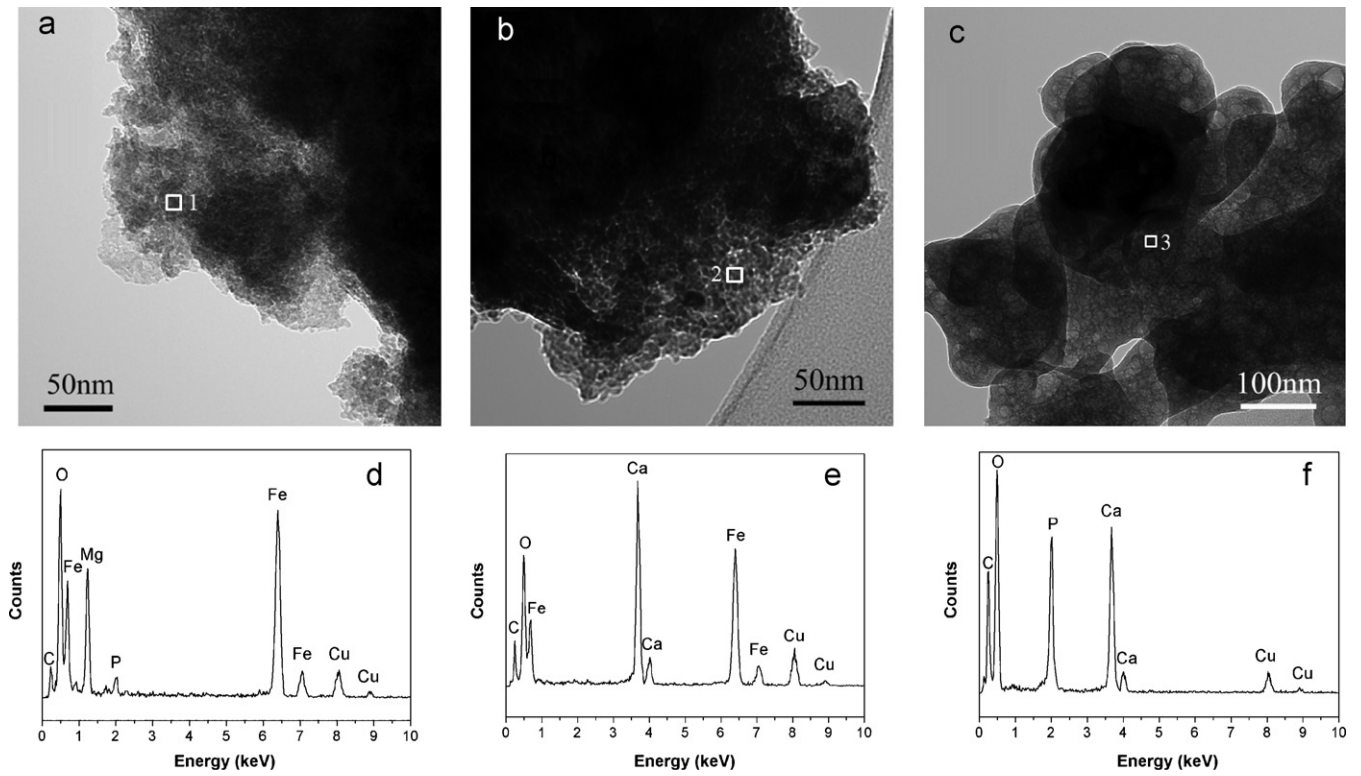


Fig. 4. TEM images of P-Mg<sub>2</sub>FeCl-LDH (a) and P-Ca<sub>2</sub>FeCl-LDH (b and c) with EDX spectra of region 1 (d), region 2 (e) and region 3 (f).

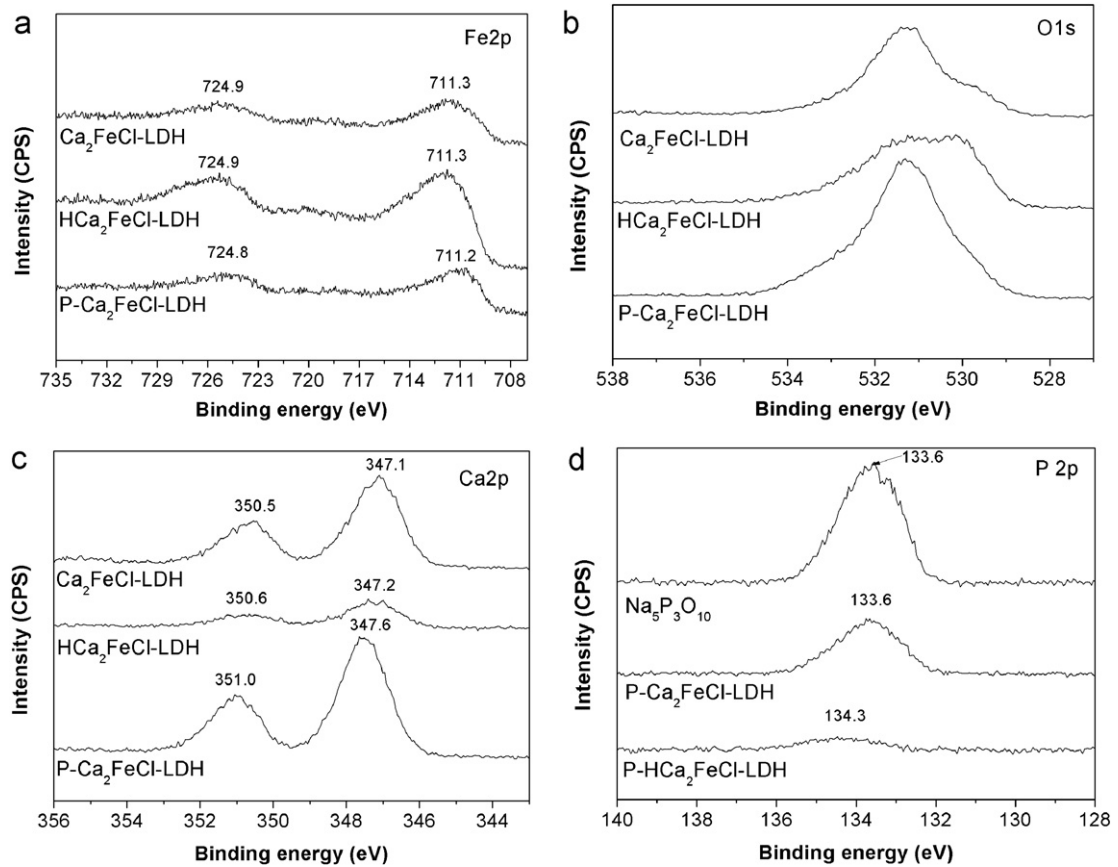


Fig. 5. Chemical shifts of Fe (a), O (b), Ca (c) and P (d) in the TPP removal on Ca<sub>2</sub>FeCl-LDH and its hydrolyzed product.

**Table 5**

O 1s peak deconvolution of Ca<sub>2</sub>FeCl-LDH before and after P removal and HCa<sub>2</sub>FeCl-LDH.

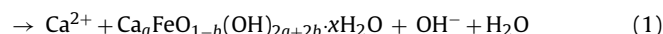
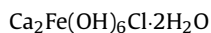
Samples	Species <sup>a</sup>	Binding energy (eV) <sup>b</sup>	Percent (%) <sup>c</sup>
Ca <sub>2</sub> FeCl-LDH	O <sup>2-</sup>	529.8	17.0
	OH <sup>-</sup>	531.3	72.6
	H <sub>2</sub> O	532.9	10.3
HCa <sub>2</sub> FeCl-LDH	O <sup>2-</sup>	530.2	47.8
	OH <sup>-</sup>	531.6	41.1
	H <sub>2</sub> O	533.1	11.1
P-Ca <sub>2</sub> FeCl-LDH	O <sup>2-</sup>	530.1	16.0
	OH <sup>-</sup>	531.3	67.4
	H <sub>2</sub> O	533.0	16.6

<sup>a</sup> O<sup>2-</sup>: oxygen bonded to metal; OH<sup>-</sup>: hydroxyl bonded to metal; H<sub>2</sub>O: surface and/or interlayer water.

<sup>b</sup> Fixed 1.6 eV as FWHM for each O peak.

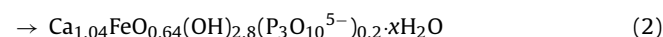
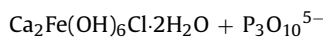
<sup>c</sup> Percentage of the atomic concentration of each species to the total oxygen atoms.

ratio close to 1:1. Taking into account the leaching of Ca from LDH framework, we thus proposed the following hydrolysis:



where *a* is small (0.24 in Table 1). The residual Ca has the BE similar to that in Ca<sub>2</sub>Fe(OH)<sub>6</sub>Cl·2H<sub>2</sub>O (Fig. 5(c)), as expected.

In the case of P-Ca<sub>2</sub>FeCl-LDH, the ratio of O<sup>2-</sup> to OH<sup>-</sup> was found similar to that in Ca<sub>2</sub>FeCl-LDH. This means that there are much more OH<sup>-</sup> groups in P-Ca<sub>2</sub>FeCl-LDH than that in HCa<sub>2</sub>FeCl-LDH (Table 5). This demonstrates that Eq. (1) occurs to a less extent in TPP solution than in TPP free solution, which is directly reflected by the bigger Ca/Fe ratio (1.04 vs. 0.24, Table 1). The less dissolution is also supported by the fact that the smaller pH (10.5) results from the Ca leaching during TPP uptake than that (11.2) in the TPP free solution (Table 2). Therefore, the Ca/P molar ratio in P-Ca<sub>2</sub>FeCl-LDH can be estimated as 1.9, close to 2.0 determined in our elemental analysis. Considering the O<sup>2-</sup>/OH<sup>-</sup> molar ratio (1:4.2 from Table 5), the following reaction is proposed for the TPP removal, irrespective of the dissolution (Eq. (1)):



Note that the BE of Ca was shifted up by 0.4–0.5 eV (Fig. 5(c)), i.e. the chemical environment of Ca is somewhat different from that in Ca<sub>2</sub>Fe(OH)<sub>6</sub>Cl·2H<sub>2</sub>O. This shift could be attributed to Ca-phosphate bond [30], supposedly due to the formation of Ca<sup>2+</sup>-TPP amorphous precipitate.

In addition, the BE peak of P 2p (Fig. 5(d)) was observed at 133.6 eV in P-Ca<sub>2</sub>FeCl-LDH (the same as in Na<sub>5</sub>P<sub>3</sub>O<sub>10</sub>) while 134.6 eV in P-HCa<sub>2</sub>FeCl-LDH. The peak around 133.6 eV could be assigned to P<sub>3</sub>O<sub>10</sub> while 134.6 eV to PO<sub>4</sub> [30]. The only PO<sub>4</sub> peak in P-HCa<sub>2</sub>FeCl-LDH implies the more hydrolysis of P<sub>3</sub>O<sub>10</sub> into PO<sub>4</sub>.

Fig. 4(b) shows TEM image of the scale-work structure in P-Ca<sub>2</sub>FeCl-LDH. EDX peaks due to Ca and Fe (Fig. 4(e)) illustrates the Fe-rich framework retaining some Ca. Very interestingly, the EDX peaks of amorphous precipitate only confirm the presence of Ca and P (Fig. 4(f)), indicating formation of Ca-TPP precipitate, without Fe in the structure. The formula of Ca-TPP precipitate was found to depend on the initial molar ratio of Ca/P in the solution [31]. In the initial [Ca<sup>2+</sup>]/[P] = 2.0–4.0, Ca<sub>5</sub>(P<sub>3</sub>O<sub>10</sub>)<sub>2</sub>·*n*H<sub>2</sub>O was the dominative component [20]. In the current case, the initial [Ca<sup>2+</sup>]/[P] was estimated at about 2.6 if all Ca were leached out from LDH. Therefore, nominal formula Ca<sub>1.04</sub>FeO<sub>0.64</sub>(OH)<sub>2.8</sub>(P<sub>3</sub>O<sub>10</sub><sup>5-</sup>)<sub>0.2</sub>·*x*H<sub>2</sub>O in Eq. (2) consists of two compounds: Ca<sub>0.54</sub>FeO<sub>0.64</sub>(OH)<sub>2.8</sub>·*m*H<sub>2</sub>O and Ca<sub>0.5</sub>(P<sub>3</sub>O<sub>10</sub><sup>5-</sup>)<sub>0.2</sub>·*n*H<sub>2</sub>O.

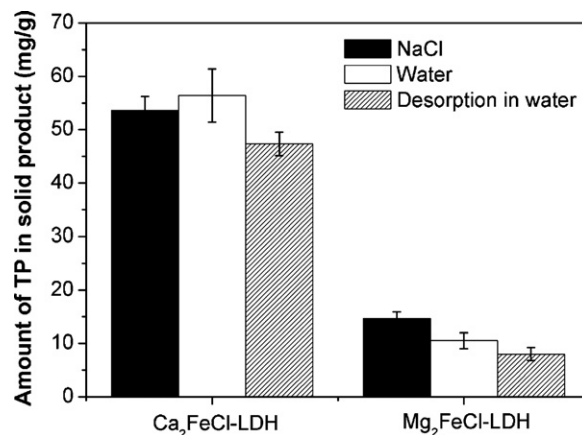


Fig. 6. Effect of ionic strength on the removal of TPP and reversibility of TPP loading products in water.

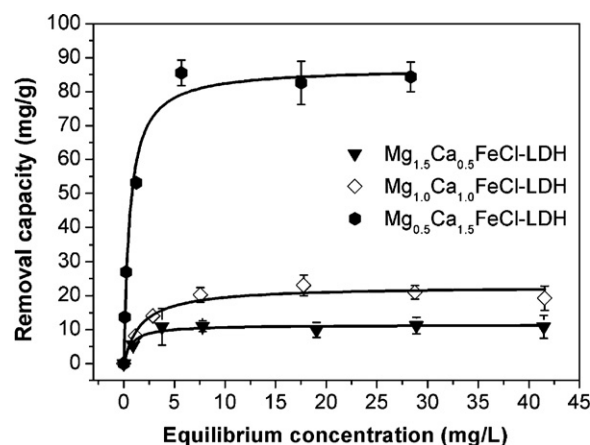


Fig. 7. Isotherm process of TPP over MgCaFe-LDHs. Solid lines refer to the removal trend on substrates.

The reversibility of products is shown in Fig. 6. After 24 h, about 80% P was retained in the precipitate in both cases of LDHs. This reveals the stability of P adsorbed samples. P releasing from P-uptake samples is likely contributed to dissolution of MgFe-P-LDH or Ca<sub>0.5</sub>(P<sub>3</sub>O<sub>10</sub><sup>5-</sup>)<sub>0.2</sub>·*n*H<sub>2</sub>O.

### 3.5. Synergic TPP uptake by MgCaFe-LDH

As discussed above, Ca-LDH exhibited a higher removal amount of TPP than Mg-LDH via a different mechanism. In this connection, MgCaFe-LDH was prepared for the capture of TPP, in which the combination of both mechanisms is expected to probably improve the removal of TPP via synergic effect.

Fig. 7 shows the isotherm of TPP capture by MgCaFe-LDH as function of various Mg/Ca ratios. All of the experimental isotherms display the removal amount of TPP increased with the TPP equilibrium concentration and the experimental maximum uptake amount is summarized in Table 2. Like that over Mg<sub>2</sub>FeCl-LDH, the saturation uptake amount of TPP over Mg<sub>1.5</sub>Ca<sub>0.5</sub>FeCl-LDH (10.7 mg/L) is only 17% of the theoretic one (61 mg/L), so the external surface adsorption is dominative. As expected, the increasing uptake amount of TPP is obtained over Mg<sub>1.0</sub>Ca<sub>1.0</sub>FeCl-LDH and Mg<sub>0.5</sub>Ca<sub>1.5</sub>FeCl-LDH. This demonstrates the dissolution-precipitation of Ca is a main mechanism to remove TPP. Especially over Mg<sub>0.5</sub>Ca<sub>1.5</sub>FeCl-LDH, the saturation uptake amount of TPP (84.2 mg/L) is even higher than that over Ca<sub>2</sub>FeCl-LDH (56.4 mg/L).

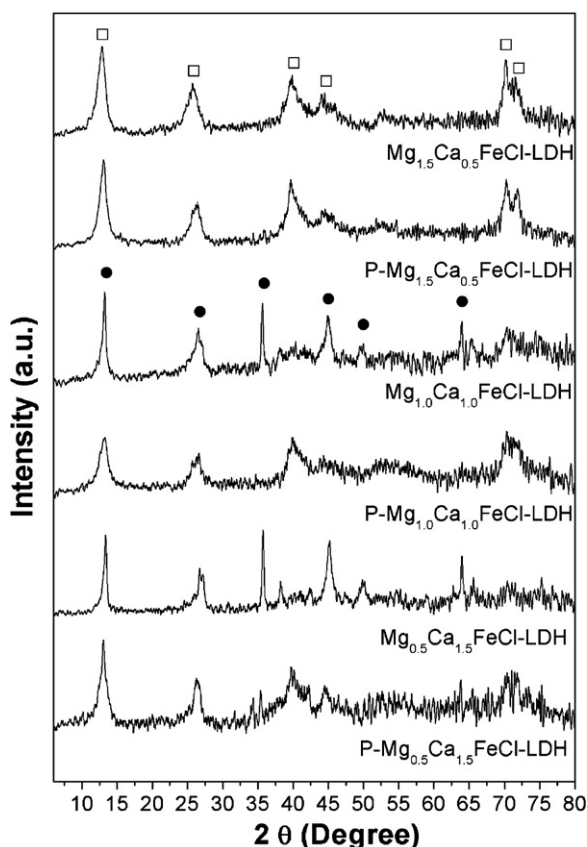


Fig. 8. XRD patterns of the LDHs and P loading products.  $\text{Mg}_2\text{FeCl-LDH}$  marked with square and  $\text{Ca}_2\text{FeCl-LDH}$  with circle.

Fig. 8 illustrates the XRD patterns of LDHs and their TPP-uptake solids. The typical characteristic diffractions of LDH structure were observed for the absorbents. However, the features of the  $\text{Ca}_2\text{FeCl-LDH}$  structure were only observed in  $\text{Mg}_{1.0}\text{Ca}_{1.0}\text{FeCl-LDH}$  and  $\text{Mg}_{0.5}\text{Ca}_{1.5}\text{FeCl-LDH}$ , as reflected by marked peaks. Surprisingly, the layered structure was retained in all three cases. It seems that when the Mg/Fe ratio is not high enough to maintain the LDH structure, more Ca is retained in the LDH structure. This is supported by the factor that solution pH becomes less (9.3) when Mg/Ca is decreased (Table 2). Taking into account the high removal amount of TPP over  $\text{Mg}_{0.5}\text{Ca}_{1.5}\text{FeCl-LDH}$ , we believe that the retaining of Ca in the LDH structure has positive effect on the improvement of TPP removal.

#### 4. Conclusions

In the current work, TPP removal by  $\text{MgCaFe-LDH}$  was investigated. The removal isotherms indicate that TPP is removed on  $\text{MgFeCl-LDH}$  mainly by surface adsorption and near-edge intercalation, giving rise to the adsorption amount only 10.5 mg/g. On the contrary, the removal process of TPP by  $\text{CaFeCl-LDH}$  involves LDH-dissolution and precipitation as Ca-TPP compound, leading to the removal amount to 56.4 mg/g. Moreover, our research reveals that  $\text{MgCaFe-LDH}$  can remove TPP more efficiently. The removal process involves the adsorption/intercalation in  $\text{MgCaFe-LDH}$  structure and Ca-TPP precipitation, which enables  $\text{Mg}_{0.5}\text{Ca}_{1.5}\text{FeCl-LDH}$  to capture 84.2 mg/g, a promising material for TPP removal.

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